



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

41232-200-001-001
Job Sheet 172425



Part No: 41232-200-001-001

Job Qty: 1 ea

Part Name: LH Step Actuator



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV IR IPP Rev:A New Issue 07-02-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/22/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	1 pcs		2/23/18	0.00	1.00	Small Fab		
120	QC	1 pcs		2/23/18	0.00	0.00	QC5		
130	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		2/23/18	0.00	0.00	QC21		

Part Op 110 - 1- Assemble as per Dwg 41232-200-001 2-Torque as per Dwg 41232-200-001
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
41232-200-002-001	Tube	1 pcs (1 ea)	90-Start up Operation	F107897
41232-200-002-003	Latch	1 pcs (1 ea)	90-Start up Operation	F109805 F107899
41232-200-002-005	Pivot Arm	1 pcs (1 ea)	90-Start up Operation	F107898
41232-200-005-003	Spacer (Step Actuator)	2 Ea (2 ea)	90-Start up Operation	S011735
AN3-22A	Bolt	1 Ea (1 ea)	90-Start up Operation	F110998
AN315-4R	Nut	1 Ea (1 ea)	90-Start up Operation	F128978
AN842-4D	Elbow	1 Ea (1 ea)	90-Start up Operation	Fm127290-41
D3975-042	Gas Cylinder Assembly, RH	1 Ea (1 ea)	90-Start up Operation	
MS16996-23	Cap Screw	1 Ea (1 ea)	90-Start up Operation	F112492-40
MS20822-4	Elbow	1 Ea (1 ea)	90-Start up Operation	S034398
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	S037284-1
NAS1149D0363J	Washer	2 Ea (2 ea)	90-Start up Operation	S015269
NAS1149D0463J	Washer	2 Ea (2 ea)	90-Start up Operation	S027736
S-1455	Spring-Step Actuator (Replaces 71459)	1 pcs (1 ea)	90-Start up Operation	F111342

001172

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																					
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Container No: S045403
 Part: 41232 - 200 - 001 - 00
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 Serial No/Batch: S045403
 Revision: 41232 - 200 - 001
 Inspector: _____

DART
 AEROSPACE

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 Email: sales@dartaero.com
 www.dartaerospace.com



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Description Work Order Deviation		Disposition			
		Completed By			
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Design ☐	Operator ☐	Bending ☐	Set-up ☐		
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